



# **BioDraulic THF**

Heavy Duty Biodegradable THF Fluid No. 317

> ISO 46 SAE: 20

# **DESCRIPTION:**

**BioDraulic THF** is an environmentally responsible universal lubricant for farm equipment, off-highway machinery, and industrial tractors. This multifunctional biobased fluid is designed for equipment requiring one lubricant for the transmission, final drive, wet brakes and hydraulic systems. It meets or exceeds the performance requirements of all major brands of farm tractors and other farm equipment that utilize a common fluid reservoir. **BioDraulic THF** is formulated with special friction modifiers to ensure proper operation of wet brakes and transmission clutch packs. The vegetable based formulation provides superior oxidation resistance, excellent wear protection, protects against rust and corrosion, and has exceptional anti-foam characteristics.

### **TYPICAL APLICATIONS:**

**BioDraulic THF** fluid is a premium quality, highly oxidation stable, anti-wear lubricant. This vegetable based product has been formulated to meet and exceed the requirements set forth by most manufacturers, and is stable enough to be used in both high temperature and high pressure systems. Even with these elevated performance characteristics, **BioDraulic THF** satisfies the criteria for ultimate biodegradability (PW1) and non-toxicity. **BioDraulic THF** has a unique rust and oxidation inhibiting system that assures the highest level of rust and oxidation protection available. **BioDraulic THF** can be used in most applications that require THF fluid, and will provide environmental safety without sacrificing performance. It is a clear choice for use in environmentally sensitive areas.

Bio-Draulic THF meets the definition of a bio-based lubricant as outlined in section 9001 of the Farm Security and Rural Investment Act (FSRIA) of 2002 and qualifies for preferred procurement by U. S. Federal Agencies as set forth in FSRIA Section 9002.

#### **PERFORMANCE CHARACTERISTICS:**

# • Ultimate biodegradability

**BioDraulic THF** is a ASTM D5864 PW1 rated fluid. It exhibits the highest level of biodegradability in the industry (*ultimate* >60% degraded at 28 days.)

# • Non Toxic

Biodraulic THF passes the LC-50 criteria adopted by the United States EPA and the United States Fish and Wildlife Service.

#### • Oxidation resistant

Oxidation inhibitors and premium quality vegetable base oils combine to form a product with outstanding resistance to oxidation and provide the maximum protection against varnish formation at both high and low temperatures. This feature will allow for drain intervals commensurate with conventional oils.

#### • Provides excellent anti-wear protection

Special anti-wear, and friction reducing additives provide the highest level of protection against wear

# • Superior rust protection

Inhibitors protect both steel and yellow metal surfaces against rust and corrosion. Vastly outperforms other Biobased fluids.

# • High viscosity index

Insures maximum operating efficiency in high and low temperature operation

#### • High foam resistance

Foam inhibitors provide a high level of foam resistance to prevent pump cavitation and damage

#### **SERVICE APPLICATIONS:**

**BioDraulic THF** meets or exceeds the requirements for ATD Allison C-4, Caterpillar TO-2 and is recommended for use where the equipment manufacturer specifies the following:

CASE INTERNATIONAL	FORD	LANDINI
JIC-145/MS-1210	M2C41-B, M2C48-B	MASSEY-FERGUSON
JIC-185/MS-1204	M2C53-A, M2C134-A	MS-1205, MS-1127,
MS-1205, MS-1127,	M2C134-B, M2C134-C	MS1129-A, M1135, M1141
MS1129-A, M1135, M1141	JOHN DEERE	STEIGER
DEUTZ-ALLIS	J20C, J14A	FORD
FIAT-HESSTON	Quatrol <sup>TM</sup>	VERSATILE
FORD	J20D	WHITE FARM
M2C134-D	Hygard	Q-1826, Q-1802
M2C86-C, M2C86-B	KUBOTA	O-1705, O-1766

# **SUMMARY:**

Tractor and off road equipment transmissions and hydraulic systems are constantly subjected to adverse conditions such as water, heat, high pressures, and long operating intervals. Each of these factors affects the ability of most biobased lubricants to provide maximum output when needed. Bearing, pump, valve, gear, motor and cylinder wear are very common. Gum and varnish buildup lead to poor system performance. Deterioration of seals and O-rings lead to increased oil consumption. Oil deterioration and rapid oxidation of conventional biobased fluids results not only in excessive wear, but costly downtime and overhauls. BioDraulic THF is formulated to greatly reduce these problems and provide maximum environmental safety. Classified as "ultimately biodegradable" (PW1) and non-toxic, Biodraulic THF is ideal for equipment operating in environmentally sensitive areas.

# **TYPICAL SPECIFICATIONS:**

Viscosity	
@40°C, cSt	47.8
@100°C, cSt	10.26
Brookfield Viscosity	
@-20°C	1650
@-35°C	11,150
Viscosity Index	210
Flash Point, °F, (°C)	484(251)
Stable Pour Point, °F, (°C)	-38(-39)
Biodegradation Classification,	Ultimate
ASTM D 5864	PW1